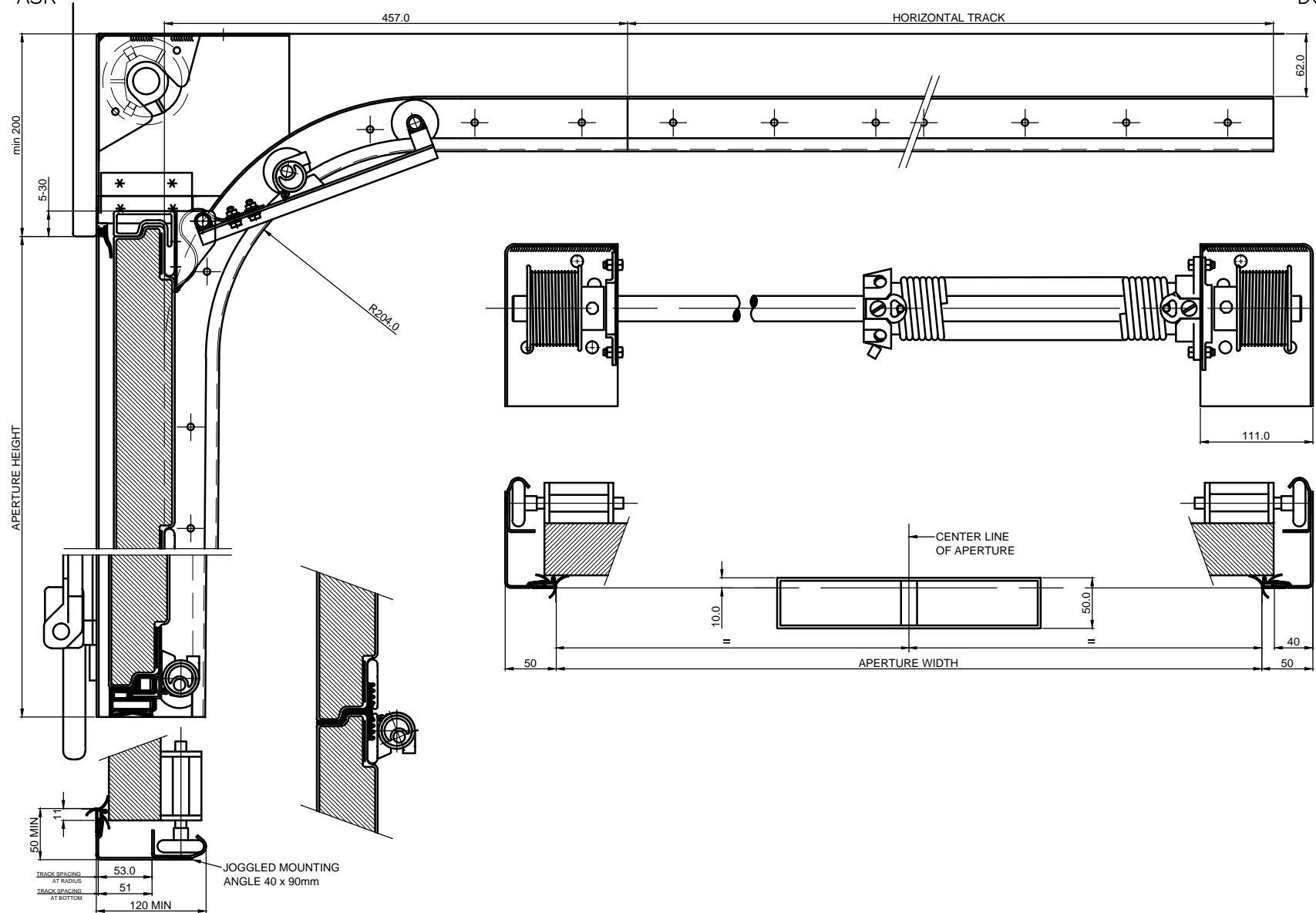
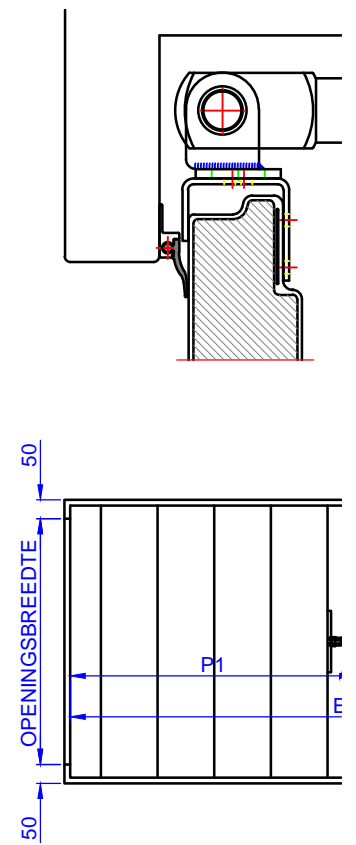
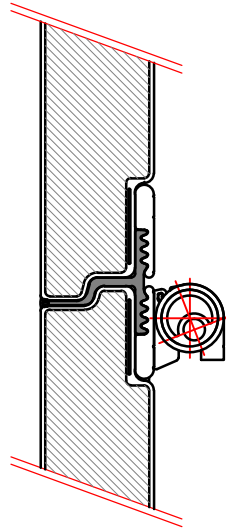
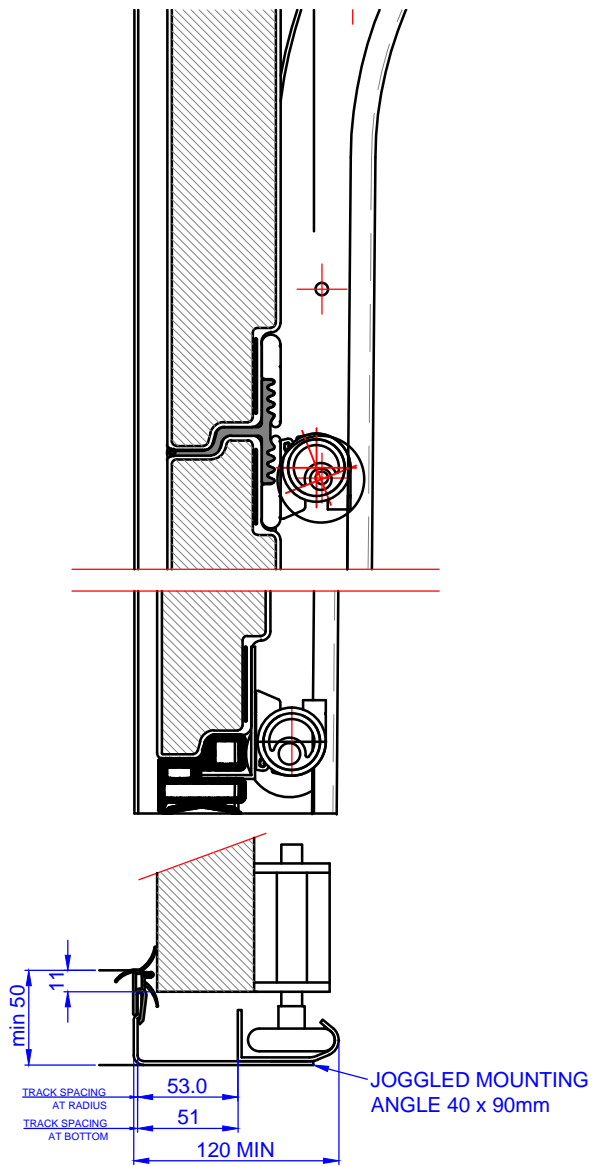



IF IN DOUBT ASK

DO NOT SCALE



				<b>J R Industries GmbH</b>		1st USED ON	3rd ANGLE PROJ	TOLERANCES UNLESS OTHERWISE STATED DIMS UP TO & INC 2500mm xxx ± 0.5 xx.xx ± 0.3 xx.xx ± 0.1		THIS DRAWING IS THE PROPERTY OF J R INDUSTRIES GmbH AND MUST NOT BE REPRODUCED OR LOANED WITHOUT WRITTEN PERMISSION	
				TITLE POLAR MANUAL		DRAWN BY	-	DIMS OVER 2500mm ALL ± 2.0 HOLE DIA ≤ 12.0 +0.25/-0.00 HOLE DIA > 12.0 +0.50/-0.00 ANGULAR +/-1.0 DEG REMOVE ALL SHARP EDGES		SCALE:	UNITS:
				MATERIAL		DATE	-			1:4	mm
08/10/2010		TRACK SPACING ADDED, BALANCER AMENDED		KH		CHECK BY	-			DRAWING No.	
DATE	ERF No	DESCRIPTION OF CHANGE		CHGE BY	CHECK BY	DATE	-			ISSUE:	
										M_050040.1	2
										SHEET 1 OF 2	



					 <b><i>Industries GmbH</i></b>	1st USED ON
						TITLE POLAR PNEUMATIC
					MATERIAL	CHECK BY -- DATE --
08/10/2010		TRACK SPACING ADDED, BALANCER AMENDED	KH			APPROVED BY -- DATE --
DATE	ERF No	DESCRIPTION OF CHANGE	CHGE BY	CHECK BY		